

**Garant****Indexable insert for turning CC.T 09T304, for medium machining, Grade: CB7010****Order data**

Order number	260150 CB7010
GTIN	4045197667922
Item class	21G

**Technical description**

Secondary application	M
Main application	P
Chip breaker	SM
Corner radius	0.4 mm
Cutting conditions	continuous
Cutting speed $v_c$ secondary application	70 - 180 m/min
Cutting speed $v_c$ main application	90 - 240 m/min
Cutting depth $a_p$	0.2 - 4 mm
Feed $f$	0.1 - 0.3 mm/rev.
Grade	CB7010

Finishing/roughing assignment	Semi-roughing
Tool material	Cermet
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning